

# MANAGEMENT SYSTEM CERTIFICATE

Certificate No:  
102826-2011-AQ-GER-DAkKS

Initial certification date:  
12. March 1996

Valid:  
01. August 2015 - 31. July 2018

This is to certify that the management system of



## Westfälische Drahtindustrie GmbH

Wilhelmstr. 7, 59067 Hamm, Germany

### and the Profitcenters

PC 3 Cold heading and spring steel wire

PC 4 Welding wire

PC 5 Prestressing steel

PC 8 Hamm Blankstahl (Bright steel)

Wilhelmstraße 7

Wilhelmstraße 7

Wilhelmstraße 7

Wilhelmstraße 7

D- 59067 Hamm

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### and the sites

Blankstahl Ixheim (Bright steel)

Blankstahl Kalthof (Bright steel)

Blankstahl Schwerte (Bright steel)

Drahtseilwerk Dortmund (Wire rope)

Drahtseilwerk Syke (Wire rope)

Drahtseilwerk Zwickau (Wire rope)

Walz- und Ziehwerk Brotterode (Rolling and drawing)

Nedri Industriedraht GmbH

Unirope Ltd. Mississauga/Canada

Unirope Montreal

Unirope Ltd. Edmonton

Bitscher Str. 109

Mühlenstraße 15

Binnerheide 23

Weidenstraße 60

Seilerstraße 1-3

Am Ristedter Weg 11

Seilerstraße 1b

Am Drahthammer 1

August-Thyssen-Str. 2

Kurt-Schumacher-Str. 100

3070 Universal Drive

555 Rue Gougeon,

5613 70 ST NW

D - 66482 Zweibrücken-Ixheim

D - 58640 Iserlohn

D - 58239 Schwerte

D - 44147 Dortmund

D - 44147 Dortmund

D - 28857 Syke

D - 08056 Zwickau

D - 98599 Brotterode

D - 59067 Hamm

D - 45881 Gelsenkirchen

Mississauga, ON L4X 2C8 Canada

Montreal, QC H4T 2B4 Canada

Edmonton, AB T6B 3P6 Canada

has been found to conform to the Quality Management System standard:

## ISO 9001:2008

This certificate is valid for the following scope:

as mentioned on the sites 2-3 accompanying this certificate

Place and date:

Essen, 27. July 2015



Deutsche  
Akkreditierungsstelle  
D-ZM-18453-01-00

For the issuing office:

DNV GL - Business Assurance  
Schnieringshof 14, 45329 Essen, Germany

  
Thomas Beck  
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

ACCREDITED UNIT: DNV GL Business Assurance Zertifizierung und Umweltgutachter GmbH, Schnieringshof 14, 45329 Essen, Germany.  
TEL: +49 201 7296-222. [www.dnvgl.de/assurance](http://www.dnvgl.de/assurance)

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Place and date: Essen, 27. July 2015

## Appendix to Certificate

### Westfälische Drahtindustrie GmbH

Locations included in the certification are as follows:

Location	Scope
<b>Westfälische Drahtindustrie GmbH</b> Wilhelmstraße 7, D - 59067 Hamm <u>Zertifikat Nr.: 102826CC1-2011-AQ-GER-DAkKS</u>	<b>Location: Hamm (PC 3 Cold heading and spring steel wire)</b> Production and distribution of cold heading, cold forming and cold extrusion wires from case-hardened steels, quenched and tempered steels, AFP steels, pre-hardened steel, non-alloy and medium-alloy chain steels, tool steels and bearing/spring steels for heat-treatable springs, spring steel wires for technical springs, upholstery spring wire / profiled wires for special applications.  <b>Location: Hamm (PC 4 Welding wire)</b> Production and sales of welding consumables for MAG welding, submerged arc welding, gas welding, welding consumables for thermal spraying.  <b>Location: Hamm (PC 5 Prestressing steel)</b> Production and distribution of prestressing steel strands and wires.
<u>Zertifikat Nr.: 102826CC2-2011-AQ-GER-DAkKS</u>	<b>Location: Hamm (PC 8 Bright steel)</b> Production and distribution of bright steel, cold-drawn and/or polished machining, engineering and structural steel grades as well as special materials.
<b>Blankstahl Ixheim (Bright steel)</b> Bitscher Str. 109, D - 66482 Zweibrücken-Ixheim <u>Zertifikat Nr.: 102826CC3-2011-AQ-GER-DAkKS</u>	Production and distribution of bright steel, cold-drawn and/or polished machining, engineering and structural steel grades as well as special materials.
<b>Blankstahl Kalthof (Bright steel)</b> Mühlenstraße 15, D - 58640 Iserlohn-Kalthof <u>Zertifikat Nr.: 102826CC4-2011-AQ-GER-DAkKS</u>	Production and distribution of cold heading, cold forming and cold extrusion wires from case-hardened steels, quenched and tempered steels, AFP steels, pre-hardened steel, non-alloy and medium-alloy chain steels, tool steels and bearing/spring steels for heat-treatable springs, spring steel wires for technical springs, upholstery spring wire / profiled wires for special applications.
<b>Blankstahl Schwerte (Bright steel)</b> Binnerheide 23, D - 58239 Schwerte <u>Zertifikat Nr.: 102826CC5-2011-AQ-GER-DAkKS</u>	Production and distribution of bright steel, cold-drawn and/or polished machining, engineering and structural steel grades as well as special materials.
<b>Drahtseilwerk Dortmund (Wire rope)</b> Weidenstraße 60, D - 44147 Dortmund <u>Zertifikat Nr.: 102826CC6-2011-AQ-GER-DAkKS</u>	Design, manufacture and assembly of wire strands and special wire ropes of all kinds.
Seilerstraße 1-3, D - 44147 Dortmund <u>Zertifikat Nr.: 102826CC14-2011-AQ-GER-DAkKS</u>	Manufacture and assembly of wire strands and special wire ropes of all kinds.

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Location	Scope
<p><b>Drahtseilwerk Syke (Wire rope)</b> Am Ristedter Weg 11, D - 28857 Syke <u>Zertifikat Nr.: 102826CC7-2011-AQ-GER-DAkKS</u></p>	<p>Manufacture and assembly of wire strands and special wire ropes of all kinds.</p>
<p><b>Drahtseilwerk Zwickau (Wire rope)</b> Seilerstraße 1b, D - 08056 Zwickau <u>Zertifikat Nr.: 102826CC9-2011-AQ-GER-DAkKS</u></p>	<p>Manufacture and assembly of wire strands and special wire ropes of all kinds.</p>
<p><b>Walz- und Ziehwerk Brotterode (Rolling and drawing)</b> Am Drahthammer 1, D - 98599 Brotterode <u>Zertifikat Nr.: 102826CC10-2011-AQ-GER-DAkKS</u></p>	<p>Flat wire in coils or bars, flat, half-round, oval as well as special profiles according to drawing.</p>
<p><b>Nedri Industriedraht GmbH</b> August-Thyssen-Str. 2, D - 59067 Hamm <u>Zertifikat Nr.: 102826CC11-2011-AQ-GER-DAkKS</u></p>	<p>Iron wire in different bare and galvanised finishes, machining steel in different specifications, bars in true or cut form , profiled wires in different versions.</p>
<p>Kurt-Schumacher-Str. 100, D - 45881 Gelsenkirchen <u>Zertifikat Nr.: 102826CC13-2011-AQ-GER-DAkKS</u></p>	<p>Iron and steel wire in galvanised finishes.</p>
<p><b>Unirope Ltd. Mississauga/Ontario</b> 3085 Universal Drive Mississauga, ON, L4X 2C8 Canada <u>Zertifikat Nr.: 102826CC12-2011-AQ-GER-DAkKS</u></p>	<p>Manufacture and distribution of wire ropes, fibre ropes, lifting slings and hoists.</p>
<p><b>Unirope Montreal</b> 555 Rue Gougeon, Montreal, QC H4T 2B4 Canada <u>Zertifikat Nr.: 102826CC15-2011-AQ-GER-DAkKS</u></p>	<p>Manufacture and distribution of wire ropes, fibre ropes, lifting slings and hoists.</p>
<p><b>Unirope Ltd. Edmonton</b> 5613 70 ST NW, Edmonton, AB T6B 3P6 Canada <u>Zertifikat Nr.: 102826CC16-2011-AQ-GER-DAkKS</u></p>	<p>Manufacture and distribution of wire ropes, fibre ropes, lifting slings and hoists.</p>